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648.4709

Job Sheet 190645



Part No: 648.4709

Job Qty: 1 pcs

Part Name: SWA10A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/12/19

Job Tracking No:

Due Date: 3/1/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG OM_OOPM-SWA10A Rev 3 (648.4709) IPP Rev A 18.01.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	3/1/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	3/1/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	3/1/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
131	DC - 1 - B4B	1 pcs	3/1/19	0.00 0.00	DC - 1 - B4B	21 MAR 05 2019
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	3/1/19	0.00 0.00	QC 21 - FG - 21	21 MAR 05 2019
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - (Small Fab) Pick bag and tag.
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 131 - Document Control) Supply owner's & overhaul procedures manual
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037670
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037083
188-FSCS-1032-5/8	Set Screw	4 Ea (4 ea)	110-Small Fab - 1	5047611
600.1319 P	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5029495
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	6 ft (6 ea)	110-Small Fab - 1	
SWA10A-1100	Upper DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5116380
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab - 1	5062772
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	110-Small Fab - 1	5131175
SWA10A-1400	Circlip	1 Ea (1 ea)	110-Small Fab - 1	5060997
SWA10A-400	Thrust Washer	1 pcs (1 ea)	110-Small Fab - 1	5115828
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Small Fab - 1	5027243
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5144273

replace

01004-08-047 6F. 5159114

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/2	1	63	0
	188-FPSS-1032-3/8	1	84	0
	188-FPSS-1032-5/8	1	279	0
	188-FSCS-1032-5/8	4	146	0
	600.1319	1	68	0
	EL314-SJTOW	6	586	0
	SWA10A-1100	1	9	0
	SWA10A-1200	1	24	0
	SWA10A-1300	1	12	0
	SWA10A-1400	1	19	0
	SWA10A-400	1	7	0
	SWA6A-1900	12	309	0
	SWA6A-2000	4	691	0
Part Specifications				
Specifications could not be found.				

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Container No: S159175



Part: 648.4709

Job No: 190645

Serial No/Batch: S159175

Revision: 3

Inspector:

Exp Date:

Instructions:

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